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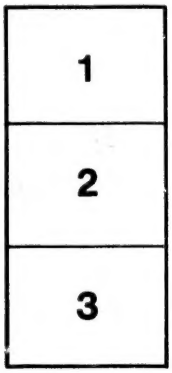
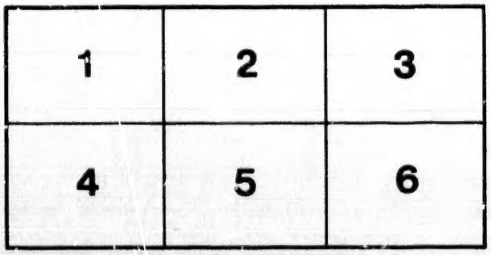
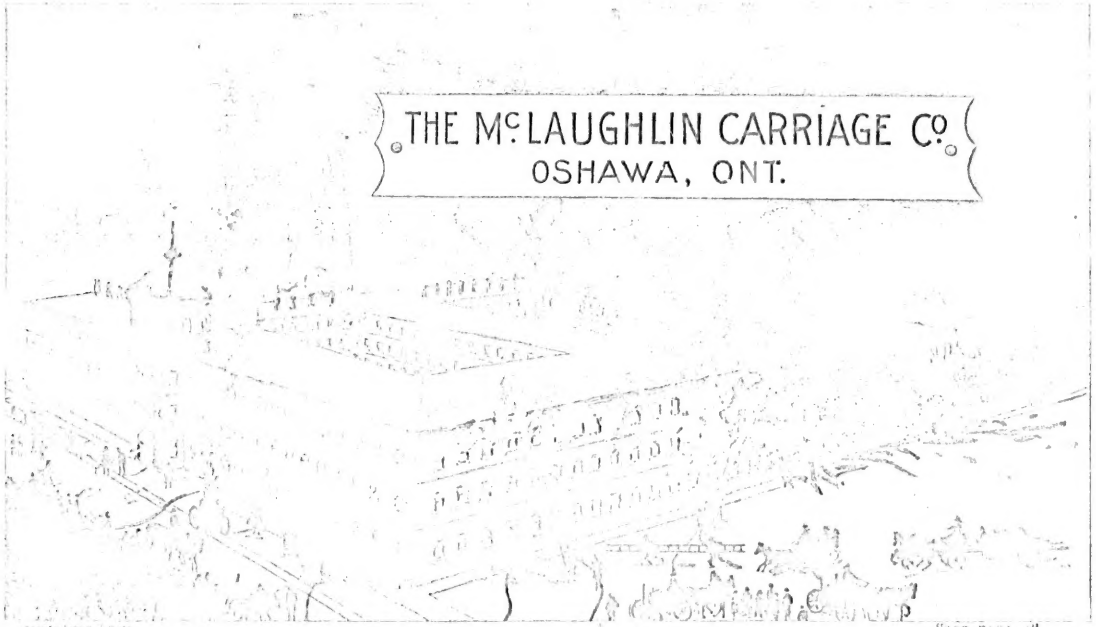






"SEE PAGE 1"

SAVED OUR NAME PLATE TIME TRIED & FIRE TESTED IT STILL REMAINS
THE SYMBOL OF "ONE GRADE ONLY & THAT THE BEST."

PAAP
TS
2033
M24
1900

85013

TO OUR PATRONS.

IN presenting you with our 1900 Catalogue we desire to express our gratitude for your past patronage and the many kindly expressions of sympathy which have reached us from all parts of the country relative to the recent loss of our Factory by fire.

Through the kindness of some of the citizens of Gananoque we are enabled to occupy, for the present, the vacant Carriage Factory located in that town, consequently although a little battered up we are still in the ring. We cannot at this early date say how much of the trade we will be able to supply, but confidently expect to be able to turn out between 2,000 and 3,000 Vehicles as illustrated in this Catalogue. You may, however, rely implicitly upon it that EVERY RIG WE MAKE WILL BE FULLY UP TO OUR PAST HIGH STANDARD of "One grade only and that the best."

We expect to occupy our new Factory in May, after which we will be able to care for every want. Owing to part of our Catalogue being in press when the fire occurred, three or four of the references will be found inaccurate and several pages omitted. Enough, however, will be found to give an accurate description of all rigs illustrated.

Soliciting a share of your patronage, and assuring you of our best endeavor to serve you. *Yours truly,*

THE McLAUGHLIN CARRIAGE CO.,

HEAD OFFICE: OSHAWA, ONT.

BRANCH HOUSES:—ST. JOHN, N.B., WINNIPEG, MAN., LONDON, ONT.

WAREROOMS: BELLEVILLE, ONT., HAMILTON, ONT., MONTREAL AND ST. JONHS, QUE.

Guarantee. *Any Breakage occurring within one year, showing faulty workmanship or defective material, will be cheerfully made good, we paying freight one way. Broken or defective parts to be held subject to our order, or to be returned as we may direct. We will not allow miscellaneous repair bills under any circumstances. We make no allowance for repainting when the vehicle has been subject to the action of ammonia, when mud has been allowed to dry on it, or when it has been unnecessarily exposed to the elements.*

Terms of Sale.

All prices are for goods, securely packed, crated F. O. B. Cars or Boats at Gananoque. Upon delivery of goods to Transportation Company our responsibility ceases, and in case of damage or delay in delivery the purchaser's recourse is upon the Transportation Company.

We obtain the lowest possible Freight Rates, but cannot guarantee them. All claims for overcharge of freight must not be deducted from invoice, but if bill of lading and expense bill are sent to us we will do our best to collect same and will remit amount of overcharge to claimant. No claims for shortages, or alleged errors, will be entertained, unless made within ten days after receipt of goods.

No remittances will be binding upon us unless made in accordance with our terms and instructions to purchasers.

Everybody Should Read This Carefully.

We give the following suggestions, which if followed, will preserve the life and finish of your carriage wonderfully:

1. INSPECT THE ENTIRE CARRIAGE OCCASIONALLY, and whenever a BOLT OR CLIP appears to be GETTING LOOSE, TIGHTEN IT, and always have little repairs done at once. Should the tires of the wheels get slack, have them set immediately, or the wheels may be permanently injured. "A STITCH IN TIME SAVES NINE!"

2. Examine the axles frequently; keep them well cleaned and oiled. USE CASTOR OIL ONLY ON OUR PATENT RUBBER AND BRASS WASHERS. Machine oil, sweet oil, or any other than castor oil, destroys the rubber washers.

3. Carriages should be kept in an airy, dry coach house. There should be only a moderate amount of light, otherwise the colors will be affected. The windows should be curtained, to avoid having direct sunlight strike upon a carriage.

4. There should be no communication between the stable and the coach house. The manure heap or pit should always be located as far away from the carriage house as possible. Ammonia fumes crack and destroy varnish, and fade the colors, both of painting and lining. Also avoid having a carriage stand near a brick wall, as the dampness from the wall will fade the colors and destroy the varnish.

5. Whenever a carriage stands unused for several days, it should be protected by a large cotton cover, sufficiently strong to keep off the dust, without excluding the light. DUST when allowed to settle on a carriage, EATS INTO THE VARNISH. Care should be taken to keep this cover dry.

6. When a carriage is new or newly varnished it is better for it to stand for a few days, and to be frequently washed and dried off before being used; frequent washings with cold water and exposure to fresh air, in the shade, will also help to harden and brighten its finish. NEVER ALLOW MUD TO REMAIN LONG ENOUGH UPON NEWLY VARNISHED CARRIAGE TO DRY UPON IT, or spots and stains will invariably result.

7. While washing a carriage KEEP IT OUT OF THE SUN. Use plenty of water, taking great care that it is not driven inside the body. Use for the panels a large soft sponge; when saturated, squeeze this over the panels and allow it to flow down off the water, the dirt will soften and harmlessly run off. Care should be taken to wipe the surface quite dry with a chamois leather after each washing. *Do not allow water to remain on the inside of body.*

8. The directions just given for washing the body apply as well to the under parts and wheels, but use for the latter a different sponge and chamois than on the body. NEVER use a "spoke brush," which, in conjunction with the grit on the road, would act like sandpaper on the varnish, scratching it and of course removing the gloss.

9. Never allow water to dry of itself on a carriage, as it will invariably leave stains. Hot water or soap should never be used in washing a varnished surface.

10. Enameled leather tops should be washed with very weak soap and water. Put no oil on Enameled Leather.

11. To prevent or destroy moths in wooden linings, use turpentine and camphor.

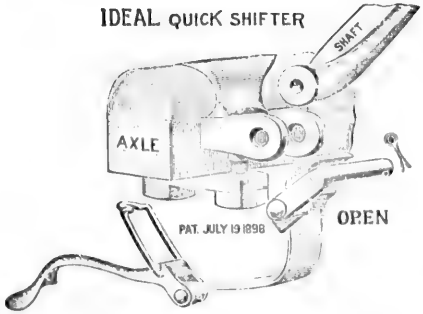
12. Leather top carriages should never belong in the carriage house with the top down. After raising the top "break" the joints slightly to take off the strain on the webstay and leather.

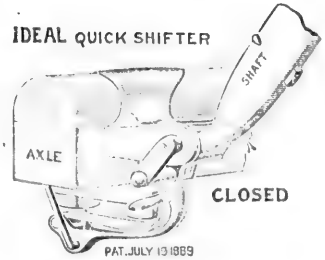
THE McLAUGHLIN CARRIAGE CO.,

HEAD OFFICE: OSHAWA, ONT.

BRANCH HOUSES: ST. JOHN, N.B., WINNIPEG, MAN., LONDON, ONT.

WAREROOMS: BELLEVILLE, ONT., HAMILTON, ONT., MONTREAL AND ST. JOHNS, QUE.



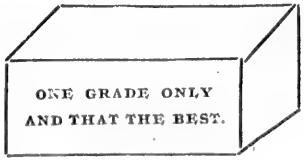


THE FINEST QUICK SHIFTER ON THE MAREKT.

We have bought the Patent Right for the Justly Celebrated "IDEAL" Quick Shifter, and carry a Stock on Hand for Immediate Shipment.

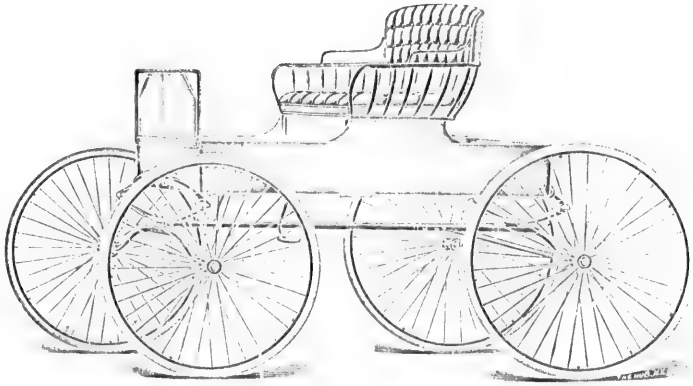
Points of Superiority.—Hand forged steel bolt, brass bearings (no squeaking,) Oneida Community Trap Steel Springs—tempered in oil and fully warranted, preventing any rattling. The Cotter pins make this Quick Shifter the only absolutely safe one on the market.

No tools required. They fit any buggy. They make it easy for a child to change from Pole to Shafts. Supplied regularly on all our ordinary buggies when specially ordered.



CORNER STONE OF OUR NEW FACTORY NOW BEING LAID.

This page is reserved for the Cut of our new Carriage Factory upon which we are now working. These works when completed will have a floor space of 140,000 square feet and will be the largest, by all means, in Canada, and not be surpassed by any on the Continent for convenience in handling large quantities of work, and for thorough equipment.



No. 153. TUBULAR GEAR PNEUMATIC ROAD WAGON.

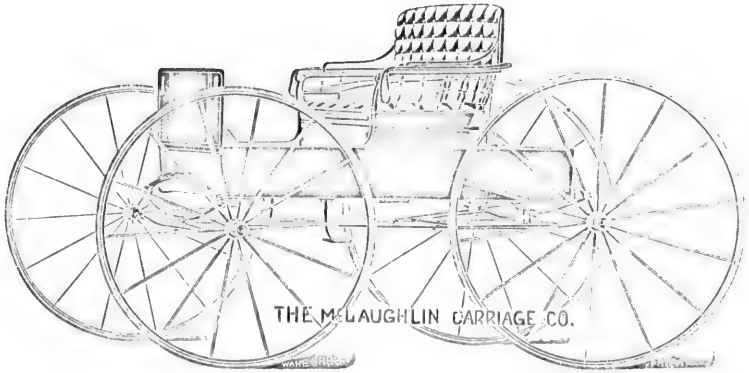
For Horseman who want the Best at Any Price. No Higher Grade Made in America. Cheaper Pneumatics can be had in abundance, but no better Wagon than our No. 151 can be had at any figure.

Gear—Tubular construction with brace from reach to axle, genuine Bailey fifth wheel, body loops and quick shifting shaft connections, best wire wheels, ball bearings. Hartford single tube tires or Dunlop.

Body—Convex panels, concave risers, swell sides, solid oval corner irons front and back, special finish, seat is 1900 design, light pattern.

Painting—Body, black; gear, coaching red.

Trimming—Whipcord or leather, rubber mat, grain leather dash, shafts extra high bend, whiffletree below cross bar.



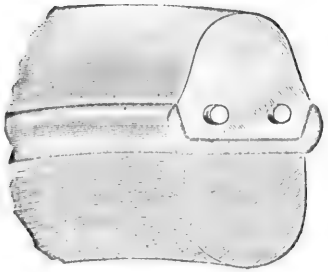
No. 150.—RIVERSIDE RUNABOUT.

Naked Axle Construction. Reach Ends Forged on Axles. Genuine Bailey Fifth Wheel. Wrought Iron Bailey Body Loops—not malleable. Everything on the Job can be Relied on as the Best that Money can Produce.

Wheels—A standard, compressed band, three-quarter size with ⅞ inch solid rubber tire.

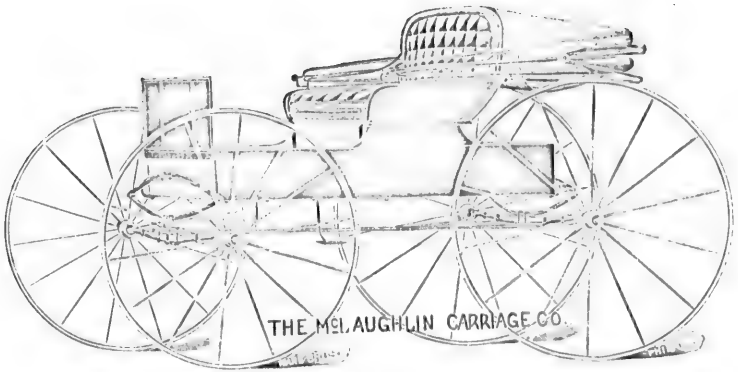
Painting—Body, black; gear, coaching red.
Trimming—Bedford cord, leather or cloth.

No. 151 Same as above but with Light Steel Tires instead of Rubber.



Having tested Rubber Tires we know that they are practical and that a perfectly comfortable ride is not possible without them. No one who has ever tried them is willing to do without this very desirable improvement. We are prepared to put Rubber Tires on any of our BUGGIES or TRAPS or on any Wheels sent us.

PRICES OF SOLID RUBBER TIRES—7 8 INCH $40, 1 INCH $45, 1 1 8 INCH $55 EXTRA.



No. 3½.—EXTRA LIGHT THREE-QUARTER BUGGY.

Extra Light, Tough as Whalebone, a Fine Turnout. Back and Top Removable. A Neat Seat Rail goes with each.

Axles—13/16 inch, with case hardened wrought iron boxes, patent noiseless washers.

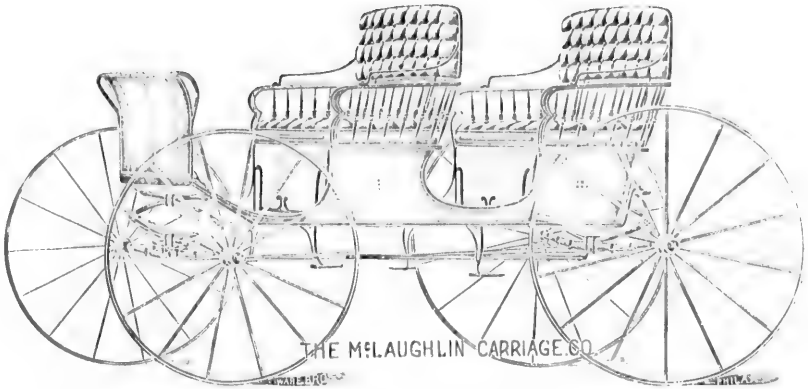
Wheels—3/4 inch, compressed band, extra A A grade. Finest graded cast steel springs, all hand forged connections, single saddle clips, wrought fifth wheel.

Body has convex panels, concave risers, oval irons.

Painting—Body, black; gear, black or carmine.

Trimmings—English broadcloth or leather, extra small and neat pattern; seat lined all around, wool lining in top hood, velvet carpet, grain leather dash, leather whip-socket, stitched leather on shafts. Supplied regularly with leather boot.

Supplied regularly with 22 inch body. Cloth trimmings, rubber top with hood. Also supplied with all leather top and hood, viz: **No. 3½ Special.**

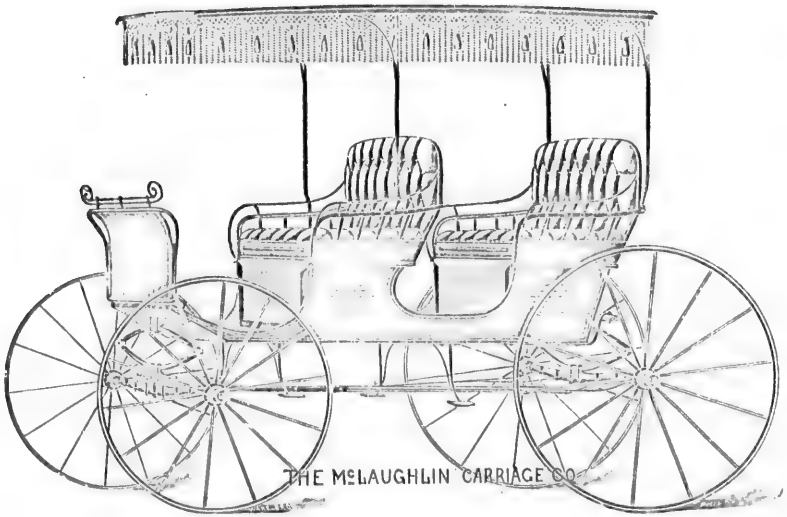


No 135.—STICK SEAT SURREY, THREE-QUARTER SIZE.

A Comfortable One-horse Surrey, Light and Compact. Front Seat Hinges Forward Making Access Easy.

Axles - 1 inch, double collar steel.
Wheels—¾ or 1 inch Sarven patent, A standard.
Painting -Body and seats, bla k; gear, coaching red or green.

Trimming -Whipcord cloth or leather, carpet, two aprons, plated brass rail on dash, patent noiseless washers on whiffletree plates. Shafts only; Lamps extra; Pole extra.



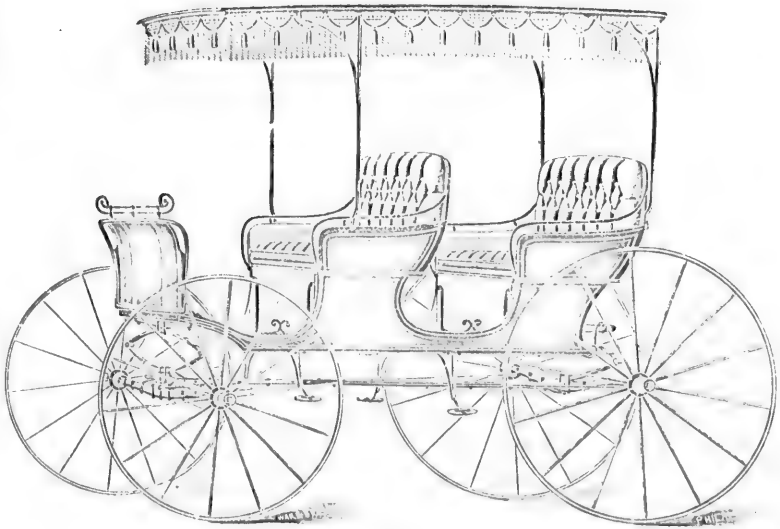
No. 126a.—ONE HORSE SURREY WITH CANOPY.

The above Surrey also supplied with Extension Top, viz: No. 126b. Very Light and Low Down.

Axles—1 1/16 inch, double collar steel.
Wheels—1 or 1 inch, Sarven patent or compressed band.
Painting—Body and seats, black and green; gear, green.

Trimming—Hand buffed leather or cloth, high easy spring backs to both seats, two aprons, Axminster carpet, floor cloth, plated brass dash rail and hub bands, patent washers. Shafts only; Lamps extra; Full side curtains extra.

No. 126.—Same as above but without Canopy Top.



No. 124a.—CANOPY TOP SURREY.

A Fine Surrey for Livery or Private Use. A New Design.

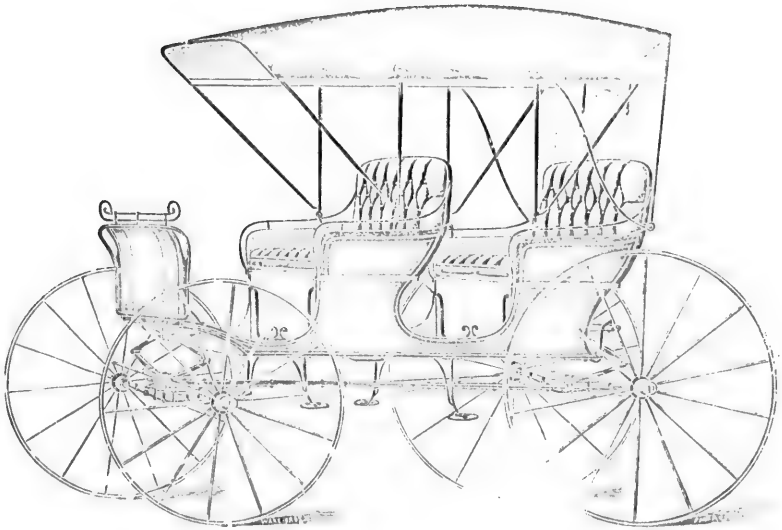
Axles—1¼ inch double collar steel.

Wheels—1 inch, A standard, Sarven patent, Parker front.

Painting—Body and seats, black and green, colored mouldings, nicely striped; gear, green, nicely striped.

No. 124.—Same Job without Top.

Trimmings.—Best hand buffed leather, or cloth, extra high easy spring backs, spring cushions, Axminister carpet, floor cloth, two rubber aprons, plated solid brass dash rail, patent noiseless rubber and brass washers. Lamps extra, pole extra.

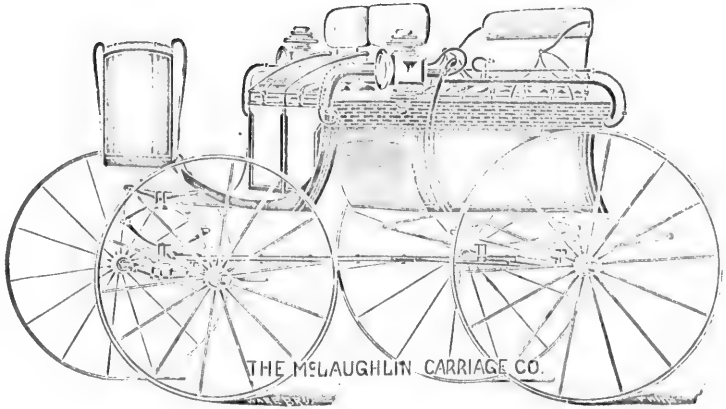


No. 125.—EXTENSION TOP SURREY.

A Stylish, Strong and Very Comfortable Surrey.

Axles—1¼ inch, double collar steel.
Wheels—Heavy 1 inch, A standard, Sarven patent.
Painting—Body and gears, black and green, gold striping; gear, green, extra fine striping.

Trimmings—Hand buffed leather or best English all wool broadcloth, elegant high and easy spring backs, spring cushions to both seats, Axminister carpet, floor cloth, two rubber aprons, plated solid brass dash rail. Lamps extra, pole extra.

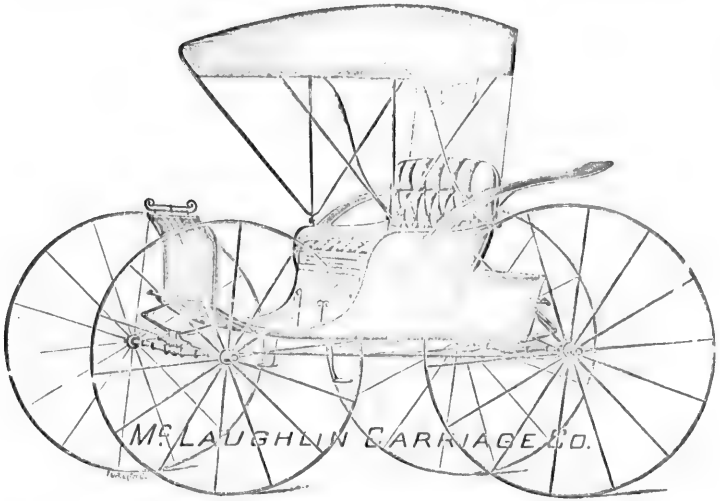


No. 83.—"MINTO."

A New and Stylish Turnout for One Horse or Two. Short Turning, Comfortable. Rear Seat instantly changeable to back to back.

Axle—1½ inch, double collar steel.
Wheels—1 inch, Sarven patent, A standard.
Painting—Carved panels, stained; body panels, colored; mouldings, black; gear, green, all handsomely striped.

Trimming—Hand buffed leather or cloth, two lined aprons, velvet carpet, floor cloth, handsome plated brass body rails, plated rail solid on dash, driver's cushion, lamps. Shafts only.

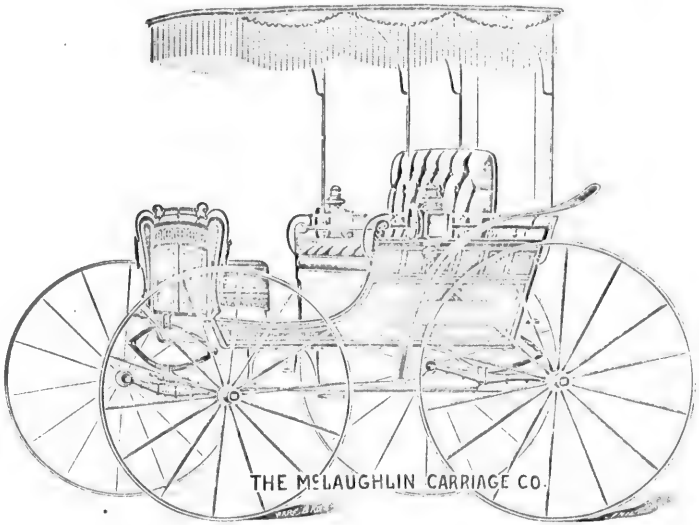


No. 70.—PHYSICIAN'S PHAETON.

A Fine, Light Job for Town or Country Use. Neat, Well Proportioned and Very Comfortable. Solid Deck Behind. Improved Design for 1900.

Axles—15/16 inch, double collar steel.
Wheels—¾ or 1 inch, A standard, Sarven patent, or compressed band.
Painting—Body, black; gear, black, with gold striping.

Trimming—Best hand buffed leather or best cloth, high easy spring back, spring cushion, carpet, floor cloth, storm apron with pocket, plated brass dash rail and hub bands, wings, patent rubber and brass washers. Lamps extra.



No. 34.—MIKADO, WITH CANOPY.

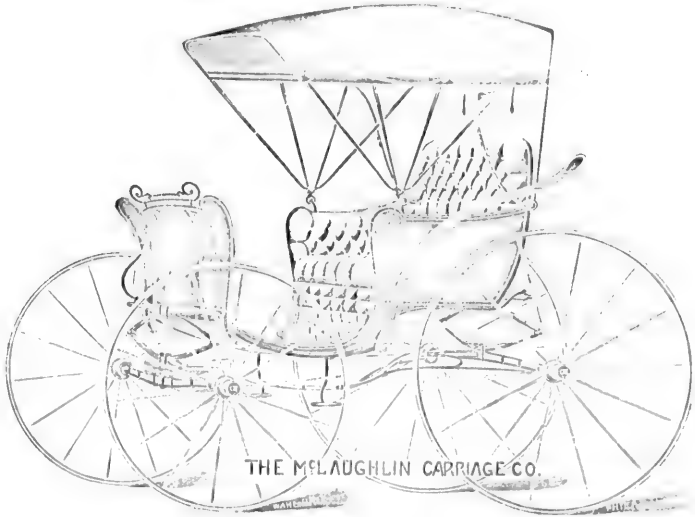
New and Improved Design. A Great Favorite with the Ladies. Supplied regularly with Back Stays and Back Curtain. Side Curtains extra. Lamps extra.

Painting—Handsomely finished in natural wood or painted dark colors, artistically striped.

Trimming—Hand buffed leather to match painting, solid back seat with spring back and cushion, sides of body trimmed, Axminster carpet, floor cloth, plated brass rails on body and dash.

Shipped with ⅞ inch A standard Sarven wheels unless ordered otherwise.

No. 35.—Mikado without Canopy. Other Specifications Same as No. 34.



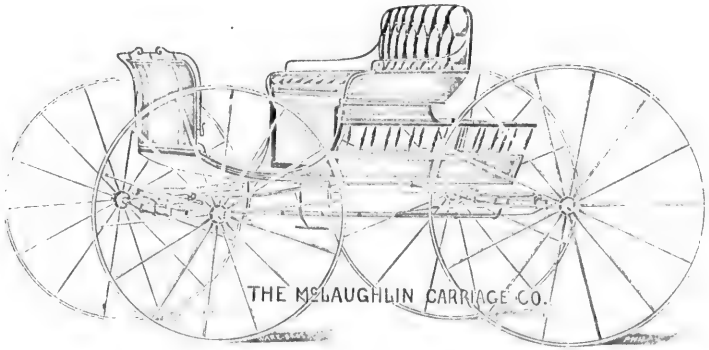
No. 24.—NEW STYLE PHAETON.

Body is Extra Wide and Roomy. A New Design in every way. Mouldings are Carved on.

Axles—15/16 inch, double collar steel.
Wheels—¾ or 1 inch, Sarven patent, A standard.
Painting—Body, black and green, mouldings striped; gear, green.

Trimming—Hand buffed leather or cloth, easy spring back and cushion, Axminster carpet, floor cloth, solid brass line rail.

Small seat extra; Lamps extra.



No. 22. SPINDLE WAGON ON BEAVER GEAR.

Not the Common, Cheap Spindle Wagon, but a Finely Made and Highly Finished Job. Curved Wood Dash, Spindles on Back of Seat.

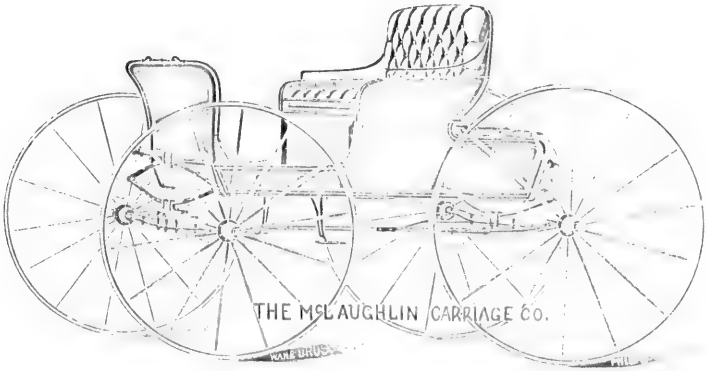
Axles—¾ or 15/16 inch, double collar steel, patent noiseless rubber and brass washers.

Wheels—A standard, Sarven patent Parker front.

Printing—All natural wood, nicely stained.

Trimming—Hand buffed leather, spring back and cushion, carpet, floor cloth, plated brass dash rail and hub bands.

No. 22½.—Spindle Wagon on Oshawa Gears, same Specifications as Above.

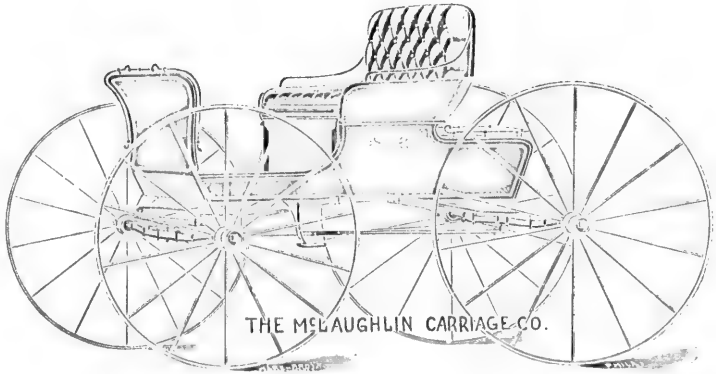


No. 80.—"SIRDAR" ROAD WAGON, END SPRING GEAR.

The Quickest Selling Road Wagon on the Market. Body, Seat and Dash Handsome Burl Walnut or Rosewood. This job sel:s itself.

Axles—1 inch, double collar steel, patent washers.
Wheels—1 or 1 inch, Sarven patent. Parker front. A standard.
Painting—Body seat and dash, burl walnut or rosewood; gear, stained natural wood.

Trimming—Whipcord or handbuffed leather, spring back and cushion, carpet, floor cloth, apron with pocket, plated brass rail on dash and body.

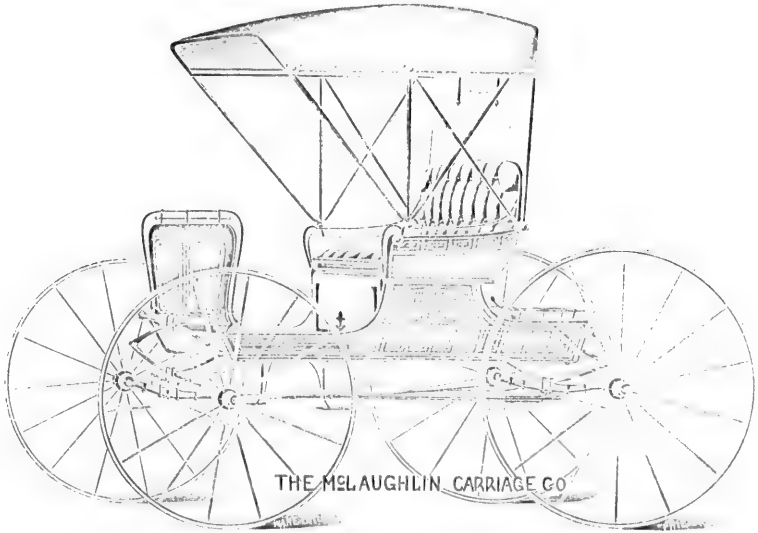


No. 81.—"SIRDAR" ROAD WAGON, BEAVER GEAR.

A New, Up-to-date Design for '99 with Straight Sill and Deep Panel in Front. Body and Seat Burl Walnut or Rosewood.

Axles—15/16 inch, double collar steel.
Wheels—A standard, Sarven patent, Parker front.
Painting—Body and seat burl walnut or rosewood, stained.

Trimmings—Hand buffed leather, spring back and spring cushion, bent wood dash and plated brass rail, patent washers, carpet, floor cloth, apron. Patent noiseless whiffletree plates.

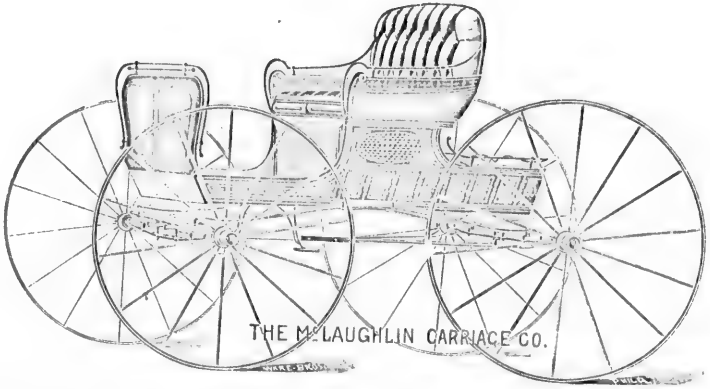


No. 85a.—END SPRING MEMPHIS, WITH TOP.

Axles 15/16 inch, double collar steel.
Wheels -¾ inch, A standard, Sarven patent.
Painting—All natural wood, handsomely striped and finished.

Trimming—Best hand buffed leather, spring back and cushion, apron with pocket, nickled trimming.

No. 85.—End Spring Memphis without Top.



No. 84.—STRAIGHT SILL MEMPHIS ON BEAVER GEAR.

Light. Neat and Right Up-to-date. Handsomest Road Wagon on the Market. Handsome Carved Panel and Straight Sill Body with Deep Panel in Front.

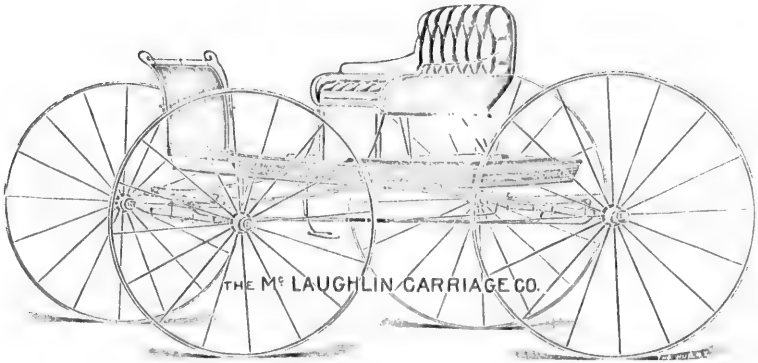
Axles—¾ inch, double collar steel.

Wheels—A standard, Sarven patent, or compressed hand, ⅞ or ⅞ inch.

Painting—All natural wood, handsomely striped and finished.

Trimming—Best hand buffed leather, spring back and spring cushion, carpet, floor cloth, apron with pocket, translucent dash and body rails with nickeled trimmings.

No. 84a.- Straight Sill Memphis on Beaver Gear, with Top.

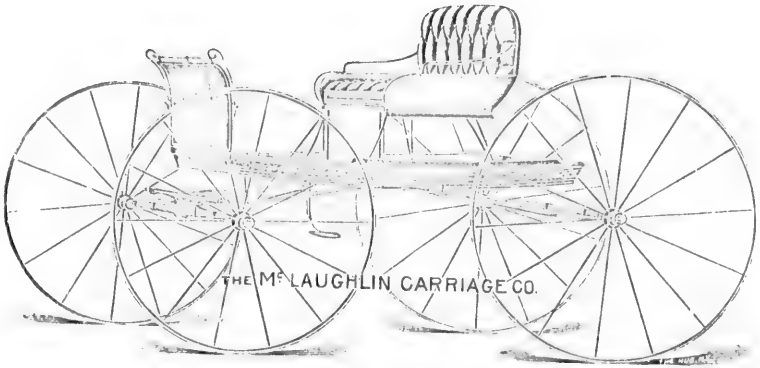


No. 23.—LIGHT CONCORD ON BEAVER GEAR.

This Concord has Won a Great Name. Improved Design Body and Seat.

Axles—15/16 inch.
Wheels—⅞ inch, Sarven patent, A standard.
Painting—Body and seat, dark colors; gear, carmine, green, or natural wood.

Trimming—Hand buffed leather, spring back and cushion, carpet, floor cloth, rubber apron with pocket, plated brass dash rail, patent noiseless washers and whiffletree plates.

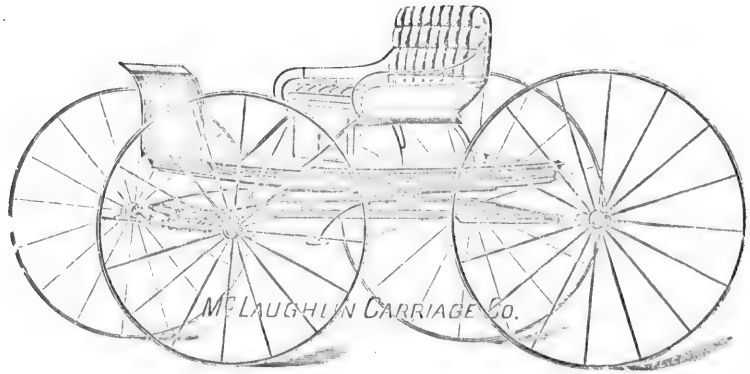


No. 23½.—CONCORD ON OSHAWA GEAR.

A Very Neat Concord. An Extra Good Rider.

Axles—15/16 inch, double collar steel.
Wheels—Body and seat, black and green or black and wine; gear, carmine, green, black or natural wood.

Trimming—Hand buffed leather, spring back and spring cushion, floor cloth, storm apron with pocket, plated hub bands and dash rail of solid brass, patent noiseless rubber and brass washers.



No. 101.—QUEBEC CONCORD.

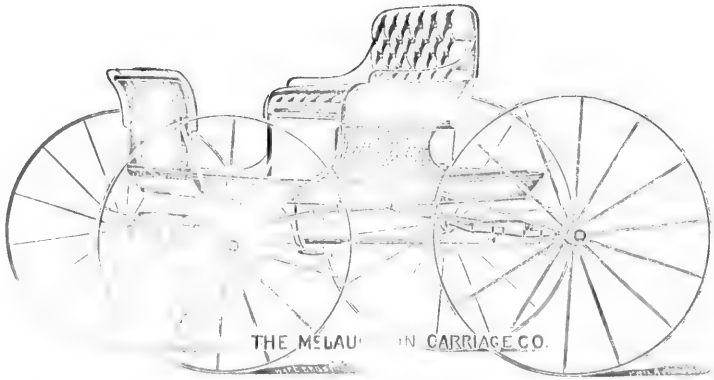
Large and Roomy. Body 28 inches wide. Spring Connections Forged Steel—no Castings to Break. Springs, Special New Design.

Axles—1 inch, double collar steel, patent noiseless rubber and brass washers.

Wheel—⅞ or 1 inch, Sarven patent, Parker front, A standard.

Painting—Body and seat, black and green; gear, carmine or green.

Trimming—Best hand buffed leather, of special design, spring back and cushion, carpet, floorcloth, apron, silver rail on dash, patent noiseless washers and whiffletree plates.



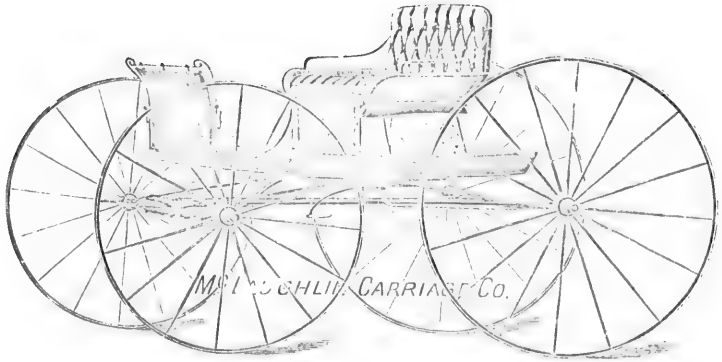
No. 82.—SOLID RISER CONCORD, BEAVER GEAR.

Something Natty and New. Handsomely Finished.

Axles 1 1/16 inch, double collar steel, patent washers.
Wheels—1 inch, Sarven patent, A standard.
Painting Body and seats, black and green; gear, carmine, green, black, or natural wood

Trimming Hand buffed leather, spring back and cushion, storm apron with pocket, plated brass dash rail and hub bands, carpet, floor cloth.

We use A Standard Wheels on all our Vehicles.

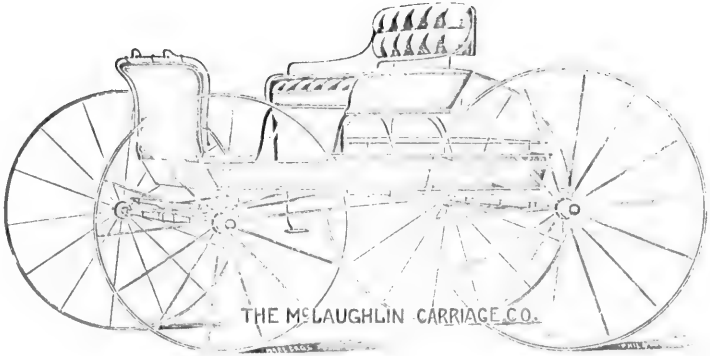


No. 106.—LIGHT THREE REACH CONCORD.

An Extra Fine Rider. Forged Connections. A Light, Neat Concord.

Axles—¾ inch, double collar steel, patent noiseless washers.
Wheels—⅞ or ¾ inch, Sarven patent.
Painting—Body and seat, black and green; gear, carmine or green.

Trimming—Hand buffed leather, spring back and cushion rubber apron with pocket, carpet, floor cloth, plated solid brass rail on dash.



No. 131.—BUSINESS WAGON ON OSHAWA GEAR.

A Neat and Serviceable Business Wagon at a Moderate Price.

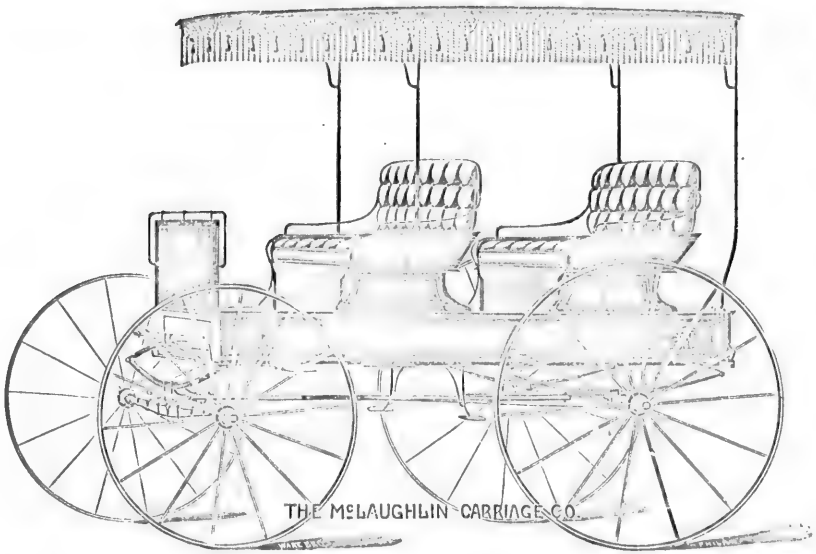
Axles—15/16 inch, double collar steel, patent noiseless washers.

Wheels—A standard, Sarven patent, Parker front, ¾ or 1 inch tread.

Painting—Body and seat painted and striped; gear, carmine, green, black, or natural wood.

Trimming—High grade imitation leather, spring cushion, carpet, floor cloth, apron, plated brass rail on dash, body rail behind.

No. 130.—Business Wagon on Beaver Gear.

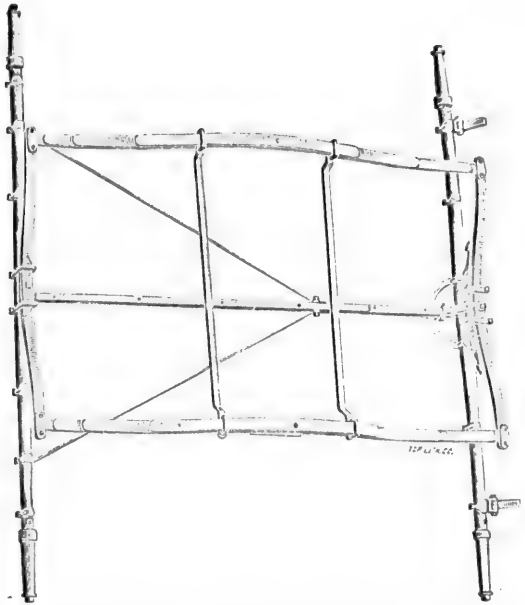


No. 105a.—LIGHT THREE SPRING WAGON, WITH CANOPY.

Easy Spring Back and Cushions on both Seats. Wheels far apart making access easy. Front Seat Hinges forward. Both Seats Removable. Drop End Gate full width. Band Iron Strips on Bottom of Body and on Top Rail.

Axles—1 1/16 inch, double collar steel.
Wheels—1 inch, A standard, Serven patent.
Painting—Body and seats, black and green; gear, green, all handsomely striped.

Body—Our new style, 51½ x 6ft. 8 inches inside, solid back seats.
Trimming—Best hand buffed leather, spring backs and cushions, fancy plated rail on dash; Shafts only; Pole extra; full side curtains extra.

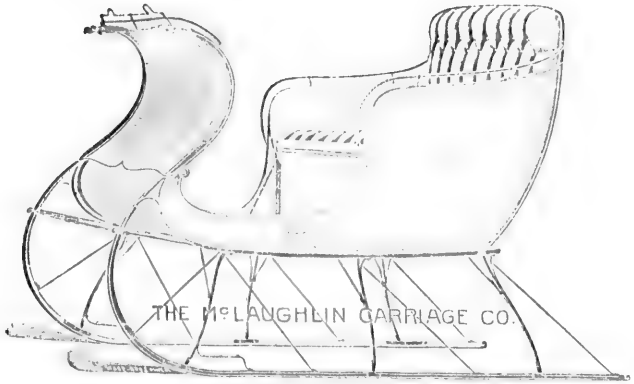


THE McLAUGHLIN PATENT SIDE SPRING GEAR.

We use this Gear on Nos. 1, 2, and 6, and it has never yet given us trouble.

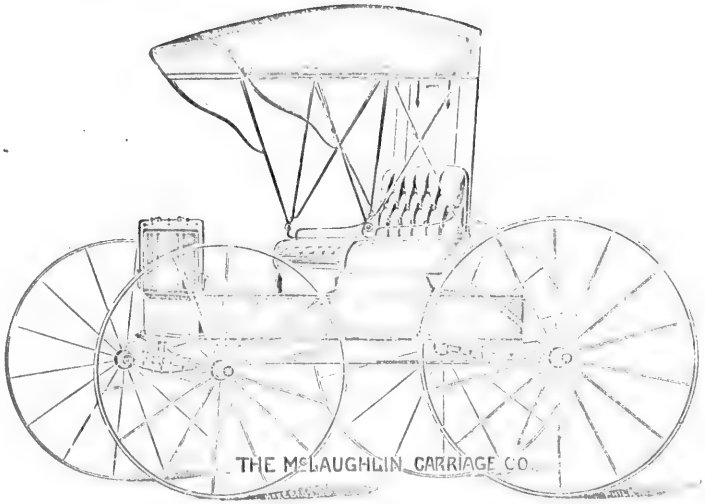
Special Notice.—We control Patent No. 27,090, on the McLaughlin Gear, and neither have granted, nor will grant any other manufacturer the right to use the improvements covered by the Patent. Builders are notified that we will positively protect ourselves against all infringements. Do not forget that dealers and consumers are equally liable, the same as the builder. A word to the wise should be sufficient.

THE McLAUGHLIN CARRIAGE CO., per R. McLaughlin Patentee.



CUTTERS AND SLEIGHS FOR 1900.

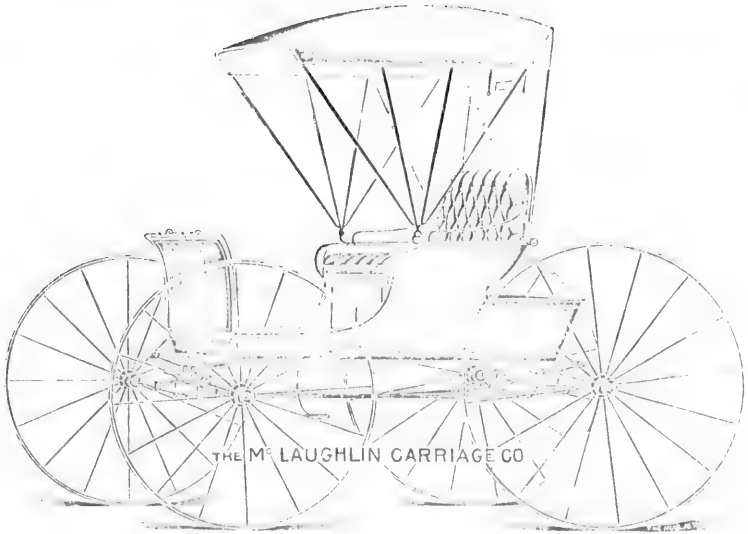
We will build 3,000 Cutters and Sleighs for next season's trade. Our Travellers will be around on time—wait for them.



No. 2....PIANO BODY, McLAUGHLIN GEAR.

(The above Pattern Bow Sockets we supply when ordered at no additional charge, but do not recommend them. The only Genuine McLaughlin Gear is made by us, all similar Gears are only imitations of ours.

Body—Square corner, beaded, with swell sides and concave risers, solid back seat.
Painting—Body and seat, black; gear, carmine, green, black or natural wood.
Trimming—Best hand buffed leather, spring back and cushion.
Axles—15/16 inch, double collar steel.
Wheels—A standard, ¾ or 1 inch tire.



No. 1.—McLAUGHLIN GEAR, CORNING BODY.

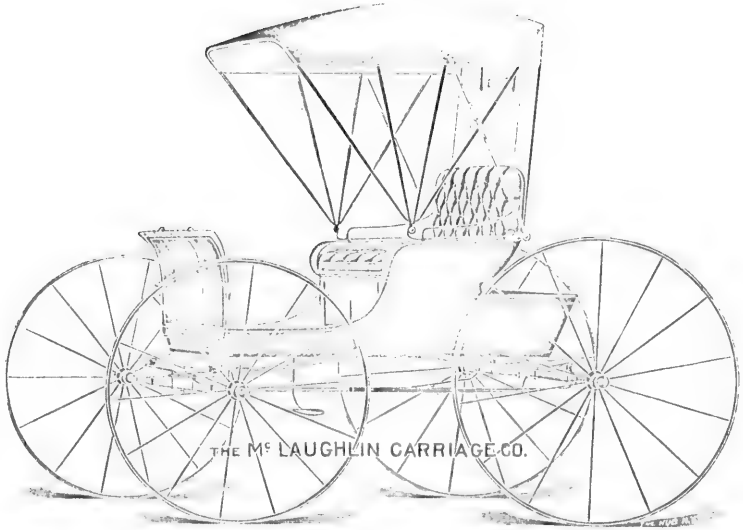
We are the inventors of and patentees of the only genuine and proper McLaughlin Gear. Other similar gears are imitations of ours. (See Page 91.

Axles—15/16 inch, double collar steel.

Wheels—A standard, Sarven patent, Parker front.

Painting—Body and seat, black; gear, carmine, green, or black, nicely striped.

Trimmings—Hand buffed leather, high seat—back spring, cushion, carpet, floor cloth, apron with pocket, plated brass combined dash rail and lamp holder, plated brass seat handles and hub bands, patent noiseless rubber and brass washers and whiffletree plates. (See Page 18.

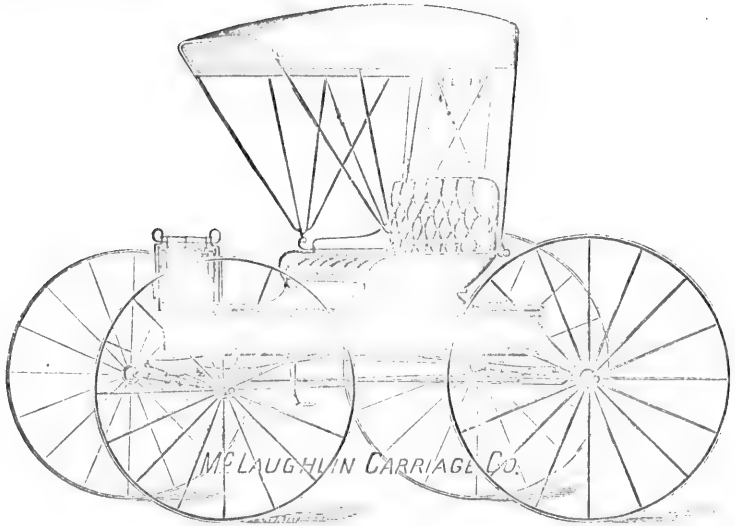


No. 20.—BEAVER GEAR, CORNING BODY.

A Very Easy Riding, Durable and Perfectly Noiseless Gear. Safety Steel Fifth Wheel.

Axles - 1 7/16 inch, double collar steel.
Wheels - ¾ or 1 inch, Sarven patent, Parker front, A standard.
Body - Square corner and solid back seat.
Painting—Body, black; gear, carmine, green, black or natural wood.

Trimmings - Hand buffed leather, spring back and cushion, storm apron with pocket, carpet, floor cloth, combined dash rail and rein holder, plated handles and hub bands all of solid brass, patent rubber and brass washers.

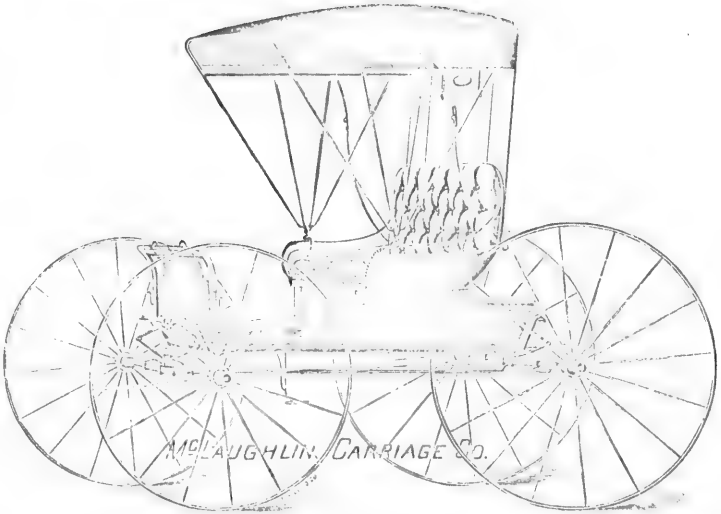


No. 21.—BEAVER GEAR, PIANO BODY.

The McLaughlin Beaver Gear is Gaining Favor. Strong, Durable, Easy Riding.

Axles 15/16 inch, double collar steel.
Wheels 1 or 1 inch, Sarven patent, Parker front, A standard.
Painting—Body, black; gear, carmine, green, black or natural wood.

Trimming Hand buffed leather, spring back and cushion, 28 oz. rubber top with one lever, carpet, floor cloth, apron with pocket, combined dash rail and rein holder of solid brass, plated handles and hub bands of plated brass, patent noiseless washers.

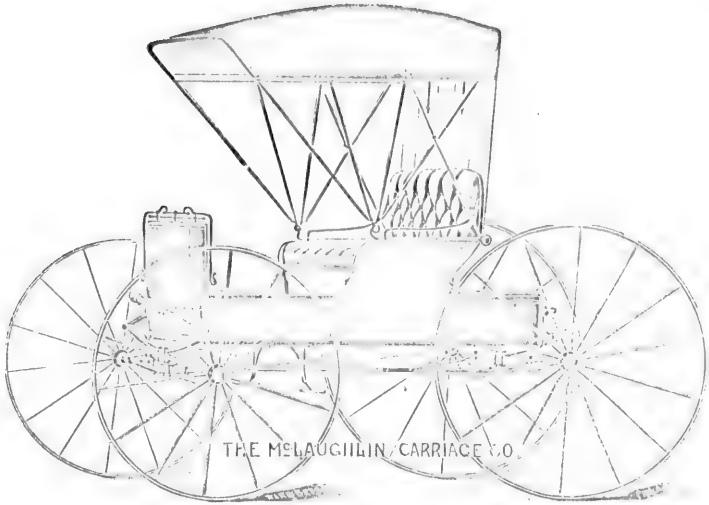


No. 4.—END SPRING GEAR CORNING BODY with Phaeton Seat.

A favorite with elderly people. Extra large and comfortable Seat.

Our Phaeton Seat adds practically nothing to the weight of the job and but little to the cost. Made to fit any of our standard width jobs, viz.: Nos. 1, 2, 4, 5, 20, 21, 11, 11¹, 52, and 53.

This seat is designed more particularly for people who prefer SOLID COMFORT to light appearance. Supplied with Patent One Lever Top, Patent Noiseless Rubber and Brass Washers, Patent Steel Safety Fifth Wheel. (See No. 4, Page 51, for other specifications.)



No. 5.—END SPRING GEAR, PIANO BODY.

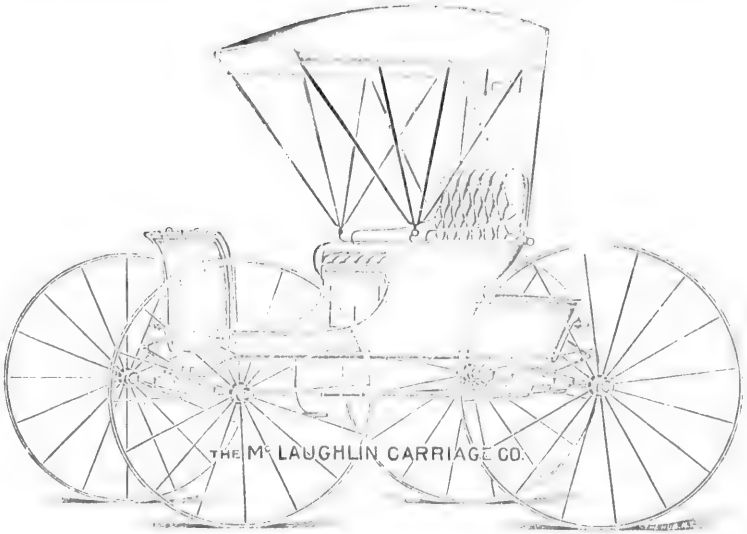
New Style Body, Beaded, Swell Sides, Concave Risers, Square Corners, Solid Back Seat. Finest Graded English Cast Steel Springs, Patent Steel Safety Fifth Wheel.

Axles—15/16 inch, double collar steel.

Wheels—A standard, ⅞ or 1 inch, Sarven patent, Parker front, silver hub bands.

Painting—Body and seat black; gear carmine, green, black, or stained natural wood.

Trimming—Hand buffed leather, spring back and cushion, sides of seat trimmed, apron with pocket, carpet, floor cloth, combined dash rail and rein holder of solid brass, silver handles, patent noiseless rubber and brass washers and whiffletree plates. SEE PAGE 18.

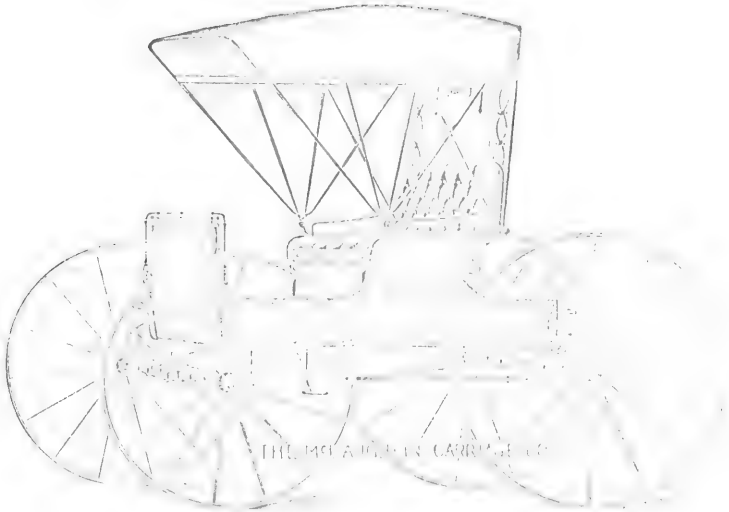


No. 4.—ELLIPTIC SPRING GEAR, CORNING BODY.

Moulded Body with Square Corners and Concaved Risers, Solid Back Seat, Combined Dash Rail and Rein Holder, Patent Noiseless Rubber and Brass Washers.

Axles—15/16 inch double collar steel, dropped.
Wheels—A standard, 7 or 1 inch, Sarven patent, Parker front.
Painting—Body and seat, black; gear, carmine, green, black or natural wood.

Trimming—Hand buffed leather, spring back and cushion, carpet, floor cloth, storm apron, silver hub bands and handles, patent noiseless washers and whiffletree plates.



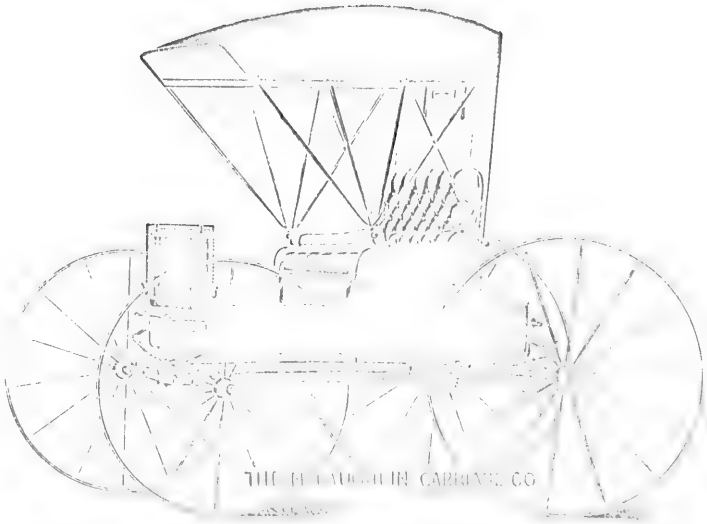
No. 5.- SPECIAL END SPRING PIANO BOX BUGGY.

Body and Seat Handsome Rosewood or Burl Walnut. Made especially for those who want something different from the Regular Run.

Same specification as [illegible] No. [illegible] but with 22 inch [illegible]

Painting Body and seat [illegible] rosewood or burl walnut [illegible]
Gamble [illegible] special striping

Trimming [illegible]
spring back [illegible]
blood dash [illegible]
and brass [illegible]



No. 44. BUFFALO ROAD GEAR, PIANO BODY.

"A" Standard Wheels, Patent Noiseless Washers.

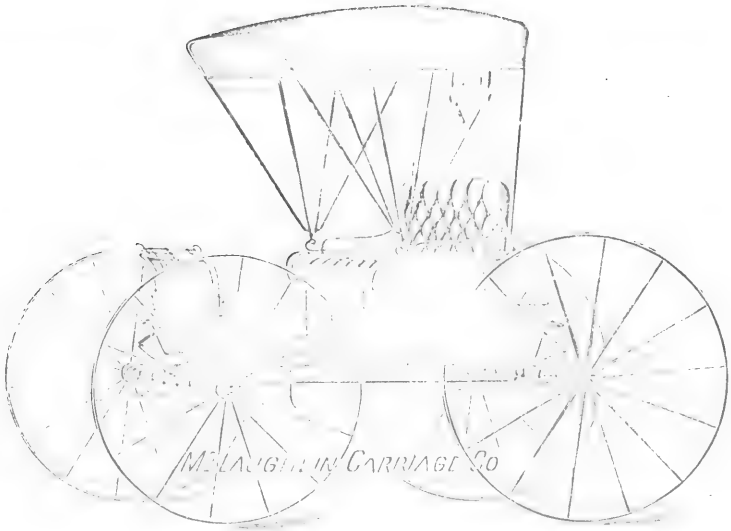
Axles [illegible]

Wheels [illegible]

Body [illegible] square corners.

Painting Body and seat black [illegible] green black or natural wood.

Trimmings [illegible] cushion, [illegible] rail and [illegible] and handles, [illegible]

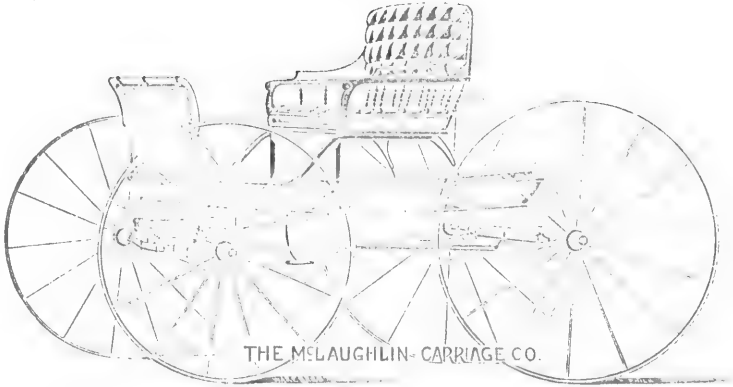


No. 44½ BUFFALO ROAD GEAR, CORNING BODY.

"A" Standard Wheels, Patent Steel Safety Fifth Wheel, Patent Noiseless Washers.

Axles [illegible]
Wheels A standard [illegible] Inch, [illegible]
Body [illegible]
Painting [illegible] or natural wood.

Trimmings [illegible]
[illegible] and hinges [illegible] SEE PAGE [illegible]

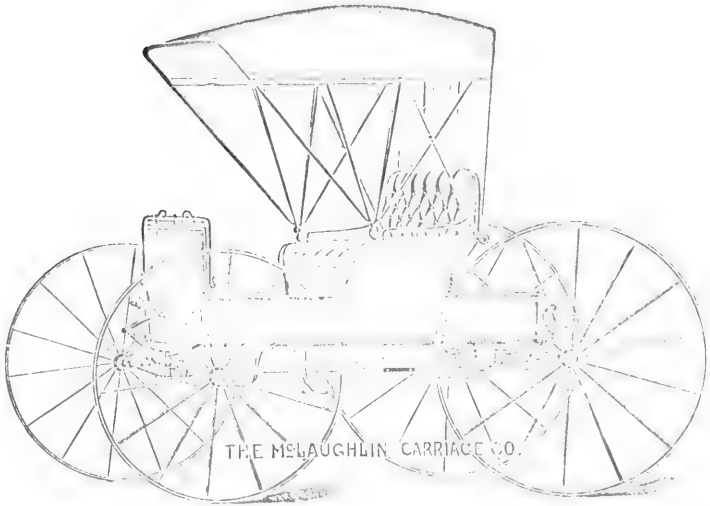


No. 86.—SPINDLE SEAT CONCORD, BEAVER GEAR.

Something entirely out of the ordinary. New Style Spindle Seat. Apron Flap on Dash. Patent Noiseless Rubber and Brass Washers.

Axles—$\frac{1}{4}$ inch, double collar steel.
Wheels—A standard, $\frac{1}{4}$ or $\frac{3}{4}$ inch tire, Sarven patent.
Painting—Body and seat, black and green, nicely striped; gear, green.

Trimming—Bedford cord or leather as ordered, Axminster carpet, floorcloth, plated brass rail solid on dash, patent washers.

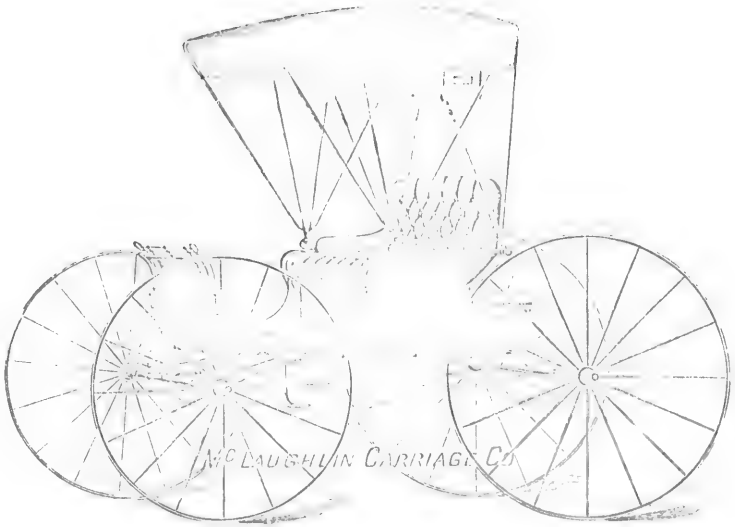


No. 5.--THREE-QUARTER SIZE ORDINARY BUGGY.

A Pretty Little Buggy at Regular Price. Body 22 inches.

Axles—13/16 inch, double collar steel.
Wheels—¾ inch, A standard, Sarven patent.
Painting—Body, black; gear, black or carmine.

Trimming—Hand buffed leather or cloth, spring back and cushion, apron with pocket, carpet, door cloth, plated brass dash rail with rein holder, patent washers and whiffletree plates.



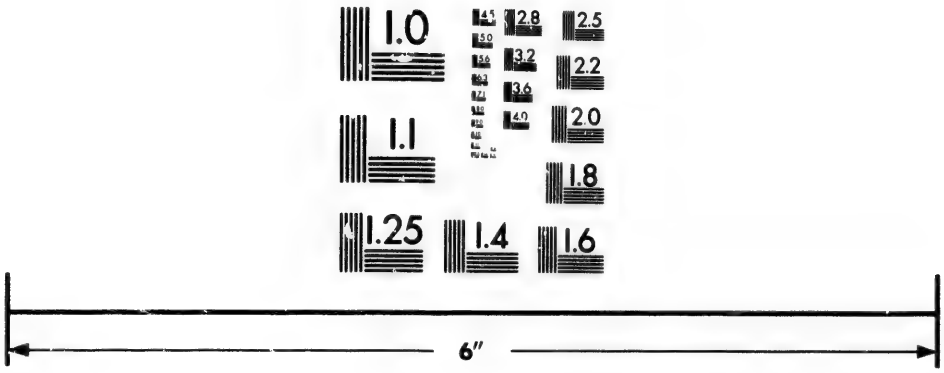
No. 52.—OSHAWA GEAR, CORNING BODY.

A Very Easy Riding, Low Down Job. For Rough Roads this Gear is Unequalled.

Axles 15/16 inch, double collar steel, patent washers.
Wheels—1 or 1 inch, Sarven patent, Parker front. A standard.
Painting—Body and seat, black; gear, carmine, green, black or natural wood.

Trimming—Hand buffed leather, spring back, spring cushion carpet, floor cloth, storm apron, silver hub bands and handles, combined dash rail and rein holder of solid brass. SEE PAGE 48.

IMAGE EVALUATION
TEST TARGET (MT-3)



Photographic
Sciences
Corporation

23 WEST MAIN STREET
WEBSTER, N.Y. 14580
(716) 872-4503

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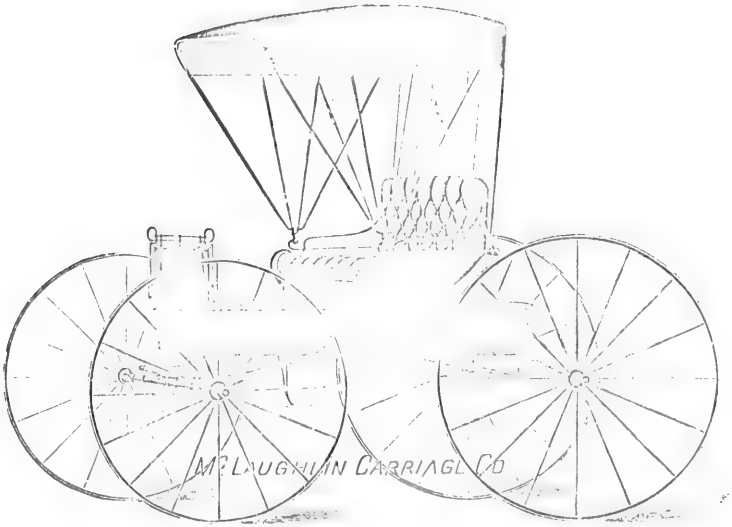
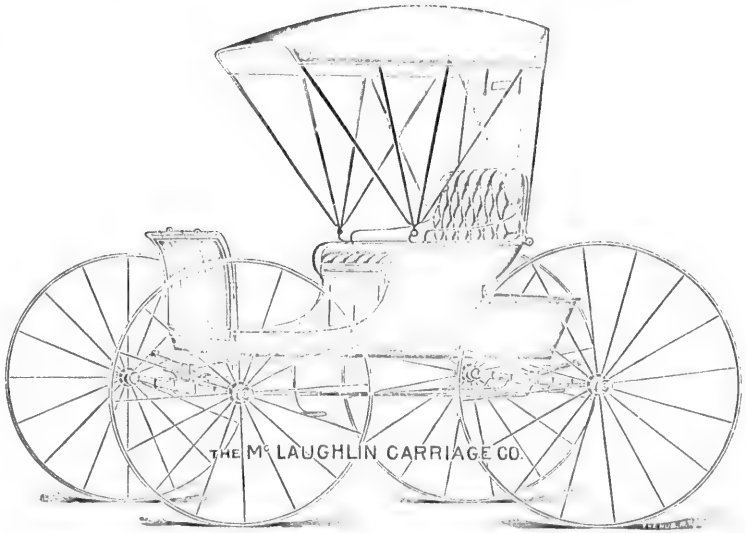


No. 53.—OSHAWA GEAR, PIANO BODY.

This Gear Gains Steadily in Public Favor and Needs No Repairing.

Axles—1 5/16 inch, double collar steel, patent noiseless washers.
Wheels—Body, black; gear, carmine, green, black or natural wood.

Trimmings—Hand buffed leather, spring back and cushion carpet, floor cloth, apron with pocket, plated hub bands, handles and dash rail of solid brass. SEE PAGE 47.

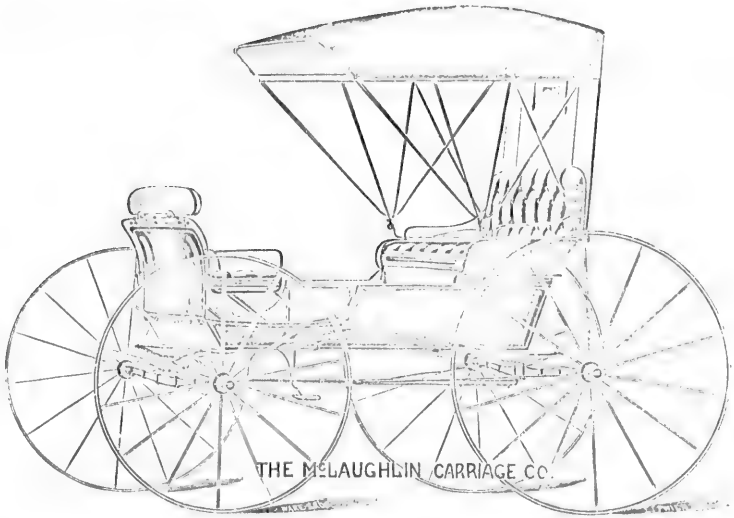


No. 6.—JUMP SEAT CARRIAGE, McLAUGHLIN GEAR.

Cut shows Three Vehicles Combined in One. Best Proportioned and Most Substantial Jump Seat Made.
(See also Pages 63 and 64.)

Axles—1 inch, double collar steel.
Wheels—A standard, 1 inch, Sarven patent, Parker front.
Painting—Body and seats, black; gear, black, green, or carmine.

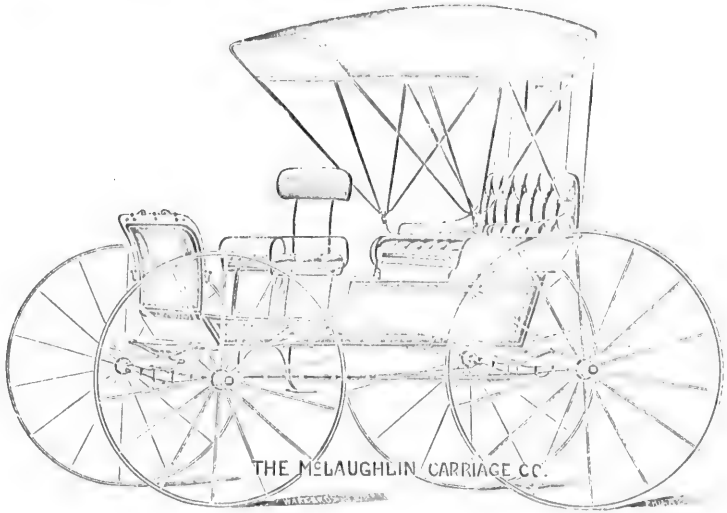
Trimming—Hand buffed leather, spring back and cushion, reversible second back on front seat, carpet, floor cloth, apron with pocket, boot behind, combined dash rail and rein holder of solid brass, plated brass handles and hub bands, patent noiseless washers.



No. 6.—JUMP SEAT CARRIAGE, McLAUGHLIN GEAR.

Front Seat arranged for Children. See Pages 62 and 64. Sides of Body cannot spread. Jump Irons securely bolted to seats and sills. Reversible Second Back on Front Seat.

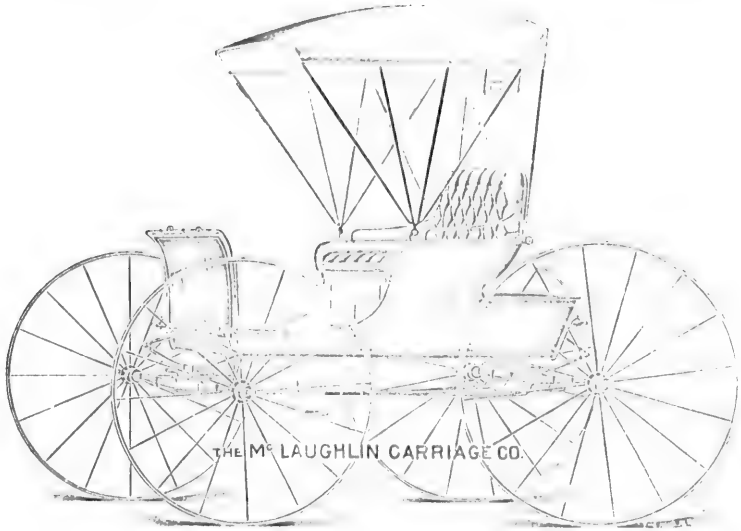
Body has square corners and is moulded, high s lid back seat, spring back and cushion, patent steel safety fifth wheel, A standard wheels, patent one lever top, patent rubber and brass washers, combined dash rail and rein holder.



No. 6.—JUMP SEAT BUGGY, McLAUGHLIN GEAR.

Seats arranged for Adults. A Complete Family Carriage at but little expense over an Ordinary Buggy.
See also Pages 62 and 63.

Supplied regularly with 1 in. Axles, 1 in. Wheels, Patent One Lever Top, Patent Safety Steel Fifth Wheel, patent noiseless rubber and brass washers, reversible second back, boot, apron, carpet, floor cloth, combined dash rail and robe holder. We also supply an extra heavy gear for extra heavy loads when ordered.

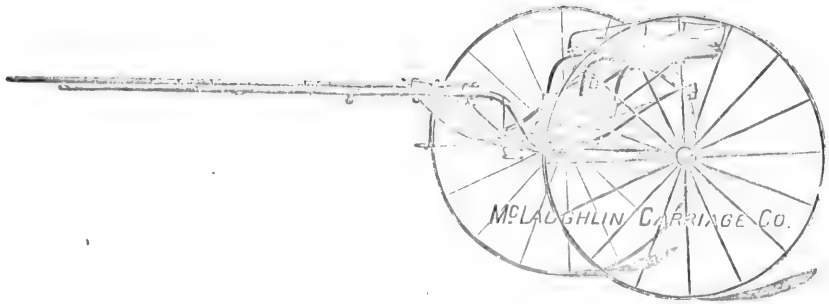


No. 9.—JUMP SEAT BUGGY, END SPRING GEAR.

Body and Seat as No. 6. See Pages 53 and 64 for Different Arrangements of Seats.

Axles—1 inch, double collar steel.
Wheels—A standard, 1 inch, Sarven patent, Parker Front.
Painting—Body and seats, black; gear, carmine, green or black

Trimming—Hand buffed [illegible] spring back [illegible] spring cushion, hood, storm a[illegible] carpet, door cl[illegible] dash rail and rein hol[illegible] seat hand[illegible] and hub bands, patent noiseless w[illegible] and whiffl[illegible]



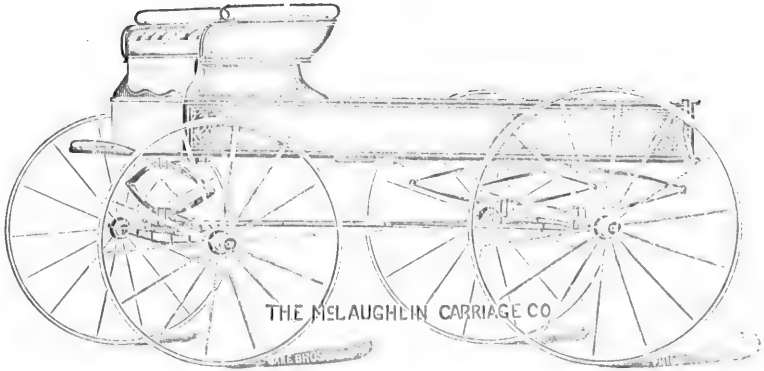
No. 62.—ROAD CART.

Easy Riding. Strong and Serviceable. Only the Very Best Material Used. Shafts X X X Hickory. Wheels Heavy One Inch A Standard.

Axles 1 inch, double collar steel.
Wheels 1 inch, A standard, Sarven patent, Parker front, projecting steel tires.

Trimming—Shafts full leathered, silver tipped; seat upholstered; patent noiseless rubber and brass washers.

Shafts Strongly Ironed and Braced

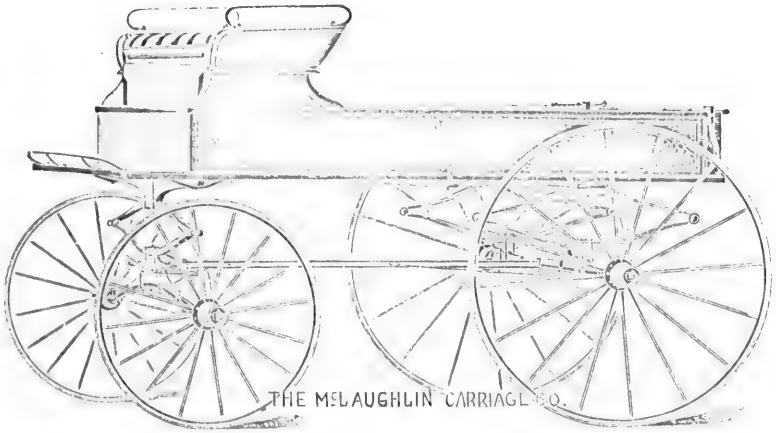


No. 92.—THREE SPRING DELIVERY WAGON.

A Strong, Serviceable Wagon on a Popular Gear.

Axles—1¼ inch, double collar steel.
Wheels—1¼ inch, Sarven patent, A standard.
Body—Bolted style, bottom boards runs lengthwise, panels cannot split or spread.

Painting—Body and gear, carmine, handsomely striped.
Trimming—Hand buffed leather cushions; lettering extra.



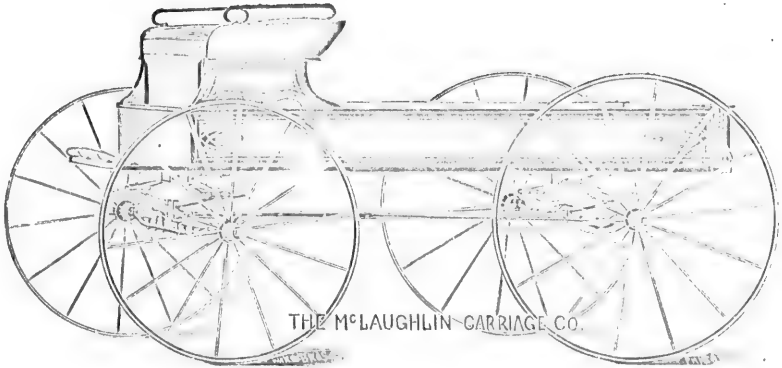
No. 87.—TURN UNDER CITY EXPRESS.

Made for Best City Trade. Hand Forged Circle and Connections. Double Braces from Reach to Back Axle.

Body—Bolted, extra strong, deep panels, 8 ft. 4 in. x 42 in.
Wheels—1¼ inch Sarven patent, Parker front, riveted rims, projecting steel tires.
Axles—1¼ in. with chilled boxes.
Painting—Body and gear, carmine, handsomely striped and decorated. Shafts only.

No. 89.—Turn Under City Express with 1¼ Axles and Wheels.

Body (Same design as No. 90, Page 69) 6 feet 8 inches x 41 inches.



No. 90.—DELIVERY WAGON.

By using Springs as illustrated and cranking Axles down, we are able to hang Body very Low. This is a very Natty and Taking Design all through, and made very Strong.

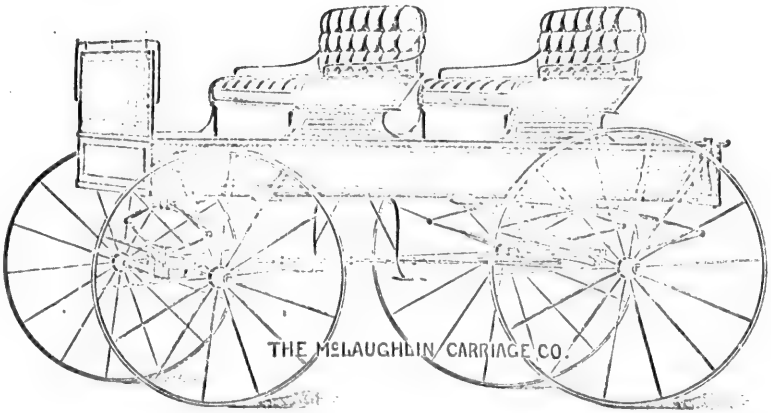
Axles—1¼ inch, double collar steel.

Wheels—1¼ inch, A standard, Sarven patent, Parker front.

Body—New design with bolts extending through top frame, panels and bottom; drop end gate full width of body, band iron strips on bottom of body, seat risers extra high.

Painting—Body, wine and black, nicely striped; gear, carmine.

Trimmings—Leather spring cushion, shafts only. Shelvings and lettering extra.



No. 39.—THREE SPRING WAGON.

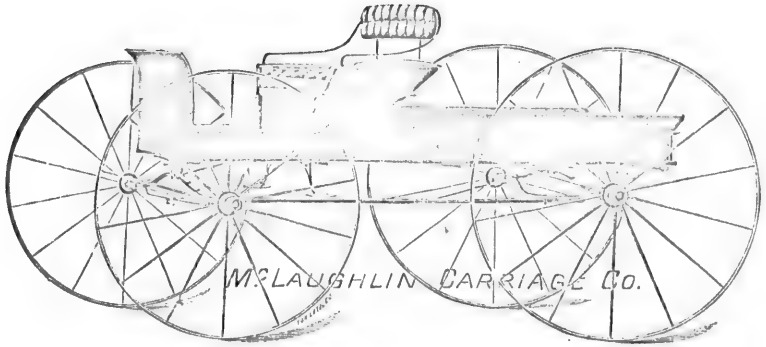
A Well Made Job in every particular. Cannot fail to give Entire Satisfaction. New Style Body with Heavy Sills. Panels cannot Split or Spread. Drop End Gate, Band Iron Strips on Top Rail and on Bottom of Body.

Axles—1¼ inch, double collar steel.

Wheels—1¼ inch, A standard, Sarven patent, heavy projecting steel tires.

Painting—Body and seats, black and green; gear, green, all nicely striped.

Trimming—Best hand buffed leather, two drop backs, spring cushions, plated dash rail. Pole only. Capacity 1200 lbs.



No. 104.—LIGHT DELIVERY WAGON.

A Light, Serviceable Business Wagon for Little Money. Capacity 800 lbs.

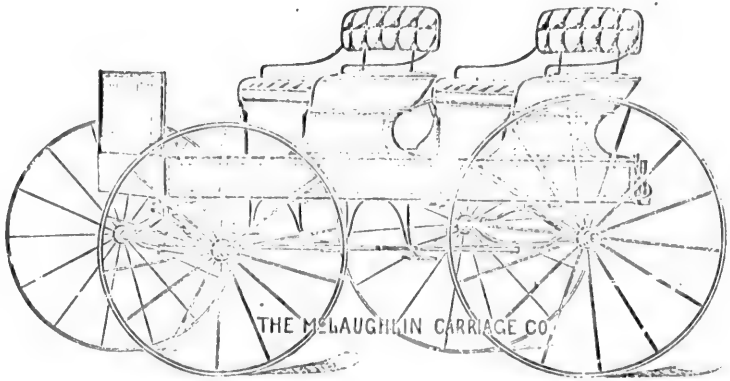
Body—31½ inches x 6 ft. 4 inches, drop end gate full width band iron strips on top edge and on bottom body.

Axles—1 1/16 inch, double collar steel.

Wheels—1 inch, A standard, Sarven patent, Parker front, projecting steel tires.

Painting—Body, black, nicely striped; gear, carmine.

Trimming—Good imitation leather, spring cushion, seat removable, shafts only.



No. 104½.—LIGHT TWO SEAT PLEASURE WAGON.

A Light, Low Priced Pleasure or Business Wagon. Capacity about 800 lbs. Both Seats Removable. Shelving Supplied when Ordered.

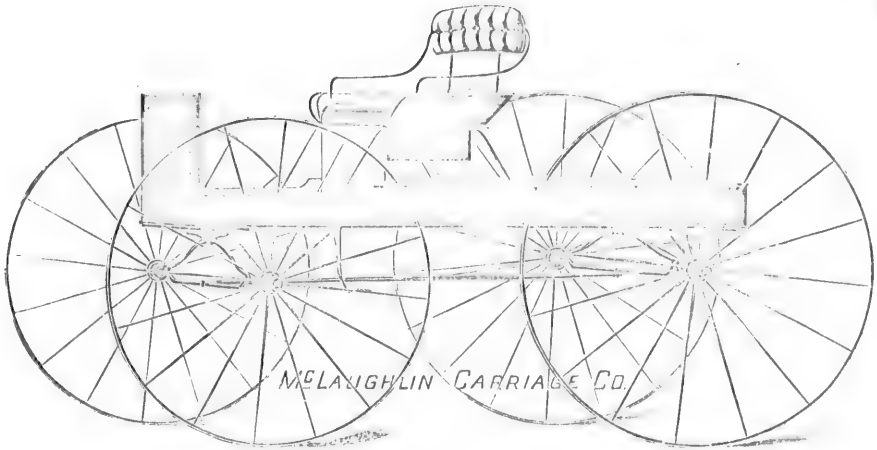
Body—31½ x 6 ft. 4 inches, drop end gate, band iron strips on top edge and on bottom of body.

Wheels—1 inch, A standard, Sarven patent, Parker front, projecting steel tires.

Axles—1 1/16 inch, double collar steel.

Painting—Body, black; gear, red, all nicely striped.

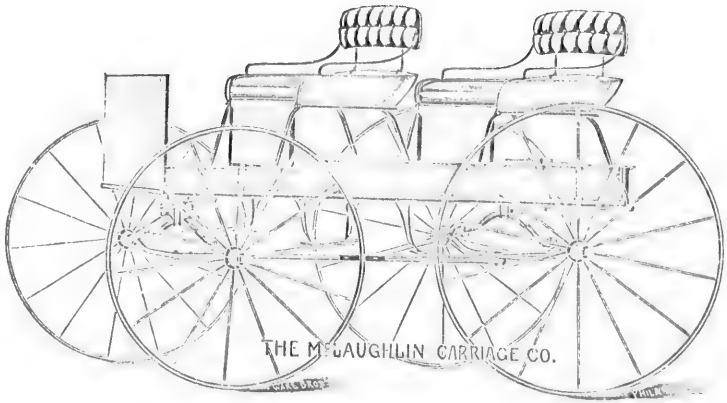
Trimmings—Good imitation leather, spring cushions, shafts only.



No. 102.—BUCKBOARD.

A Strong, Serviceable and Light Spring Wagon for Little Money. Parcel Box under Seat.

Axles—1 1/16 inch, double collar steel.
Wheels—1 inch, A standard, Sarven Patent, Parker front.
Painting—Body natural wood; gear, red.
Trimmings—Imitation leather. Capacity 600 lbs.

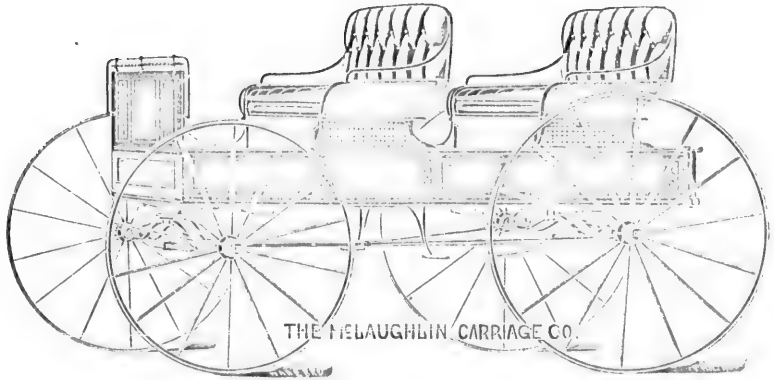


No. 103.—BUCKBOARD, TWO SEATS.

Rear Seat can be Instantly Removed by Loosening Four Thumb Nuts. Drop End Gate full width of Body. Parcel Box under Front Seat.

Axles—1 1/16 inch, double collar steel.
Wheels—1 inch, A standard, Sarven patent, Parker front.

Painting—Body, natural wood; gear, carmine or green.
Trimming—Imitation leather. Capacity 800 lbs. Shafts only.

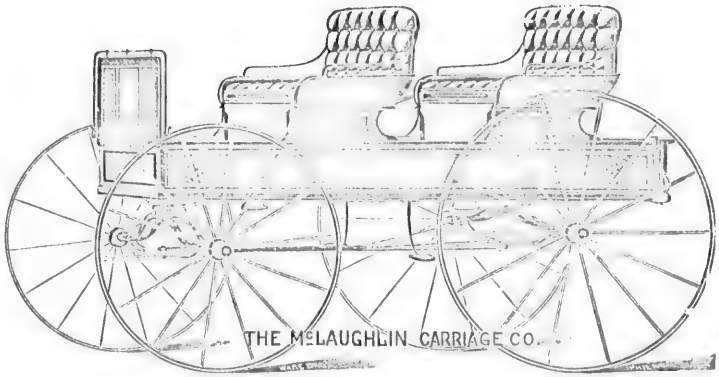


No. 40.—LIGHT PLEASURE WAGON, DUPLEX GEAR.

A Handsome Little Wagon -very neatly Painted, Striped and Trimmed for Pleasure or Business Purposes. Gear is Extra Long, plenty of space between Wheels, making access easy. High Solid Back Seats, with Easy Spring Backs and Cushions.

Body—Special new design for 1900. 31½ x 6 feet 8 inches.
Wheels—A standard. Sarven patent, Parker front.
Axles—1 1/16 inch, double collar steel.

Painting—Body and seats, green and black; gear, green; all nicely striped.
Trimming—Best hand buffed leather, spring backs and spring cushions, fancy plated dash rail.



Nos. 41 and 42.—DUPLEX WAGONS.

Substantial, Attractive, Low Down, Easy Riding Spring Wagons.

Painting—Body and seats, black and green; gear, green; all handsomely striped.

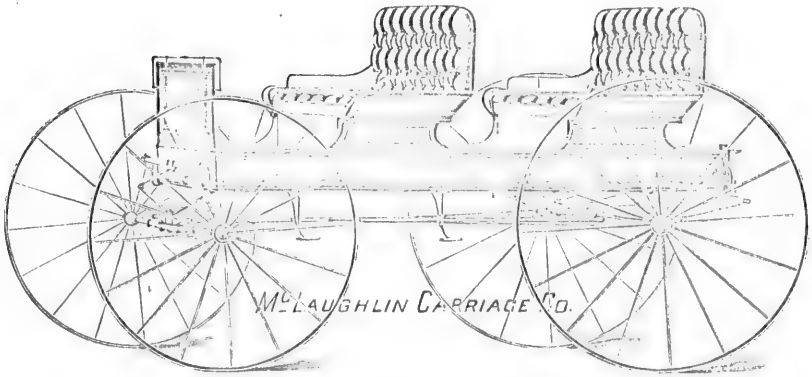
Trimming—Best hand buffed leather, two drop backs, spring cushions, plated dash rail.

No. 41—Axles 1¼ inch steel; Wheels 1¼ inch; Body 7 feet 2 inches by 34½ inches inside; Capacity 1000 lbs; Pole.

No. 42—Axles 1¼ inch steel; Wheels 1¼ inch; Body 8 feet by 36 inches inside.

Our new style body has bolts extending through top frame panels and sills, preventing splitting or spreading. Drop end gate full width, band iron strips on bottom of body and top of frame.

We use A Standard Wheels on all our Spring Wagons.

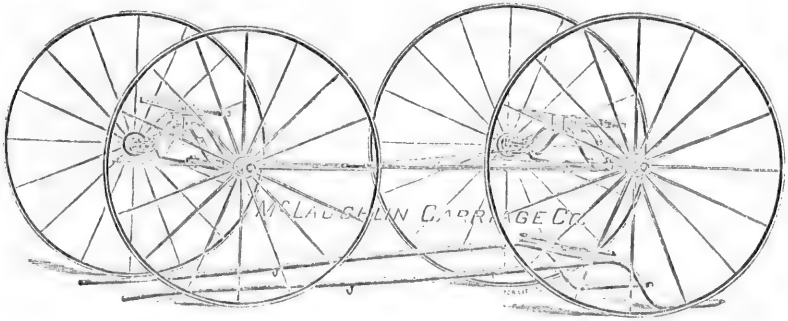


No. 105.—LIGHT THREE SPRING PLEASURE WAGON.

High Solid Back Seats with easy Spring Backs and Spring Cushions, Gear made Extra Long, Front Seat Hinged, making access to Rear Seat easy. Handsomely Striped. Painted in Dark Colors.

Body--31½ x 6 ft. 8 inches wide, drop end gate full width, band iron strips on bottom of body.
Axles 1 1/16 inch, double collar steel, capacity about 800 lbs.
Wheels--1 inch, A standard, Sarven patent, Parker front.

Painting--Body, black and green; gear, green, handsomely striped.
Trimmings--Best hand buffed leather, spring backs and cushions, fancy plated dash rail, shafts only, drop end gate.



No. 133.—MILK WAGON OUTFIT.

These Outfits are supplied finished complete, Nicely Striped, ready to attach to Bodies of any description. Shafts Double Bend X X X. Wheels, Sarven Patent, A Standard, with Heavy Tires.

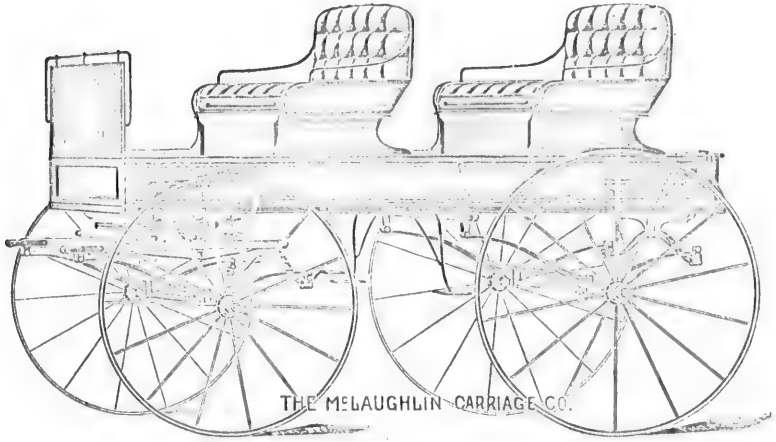
No. 133a—Axles 1 inch, steel; Wheels 1 inch; Bars 32½ inches; Capacity 800 lbs.

No. 133b—Axles 1¼ inch, steel; Wheels 1¼ inch; Bars 35½ inches; Capacity 1,000 lbs.

No. 133c—Axles 1½ inch, steel; Wheels 1½ inch; Bars 37 inches; Capacity 1,200 lbs.

Painting—Green, handsomely striped.

Shafts only. Pole extra.



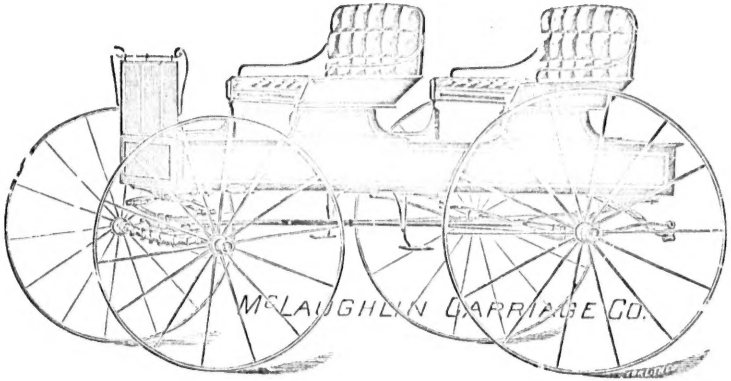
No. 56.—FULL PLATFORM SPRING WAGON.

Gear built on Truss Principle, Very Strong, Full Size Circle--a Fine Job.

No. 56—Body 8 feet x 36 inches inside; Axles 1¼ inch steel; Wheels 1¼ inch; Capacity 1200 lbs; Pole.

Painting—Body, black and green; gear, green; all handsomely striped.

Trimmings--Best hand buffed leather, two drop backs, spring cushions, plated rail on dash, band iron strips on top edge and on bottom of body.



No. 37.—NEW COMBINATION SPRING WAGON.

Triple Spring in Front, Platform Behind, Hangs Low, Very Strong. A Standard Wheels.

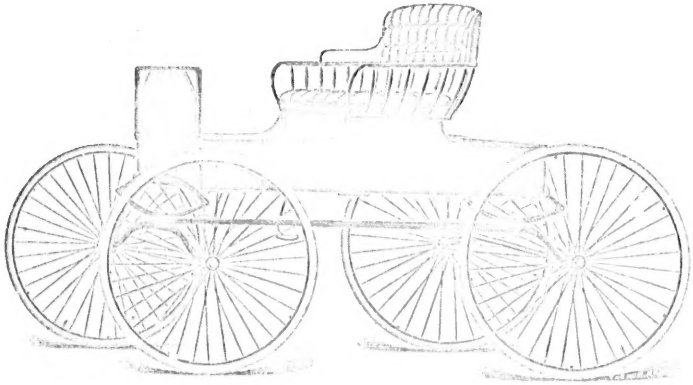
No. 36—Body 8 feet by 36 inches inside; Axles 1¼ inch, steel; Wheels 1¼ inch; Capacity 1,000 lbs.; Pole.

No. 37—Body 8 feet by 36 inches inside; Axles 1¼ inch, steel; Wheels 1¼ inch; Capacity 1,200 lbs.; Pole.

No. 38—Body 8 feet by 36 inches inside; Axles 1½ inch, steel; Wheels 1½ inch; Capacity 1,500 lbs.; Pole.

Painting—Body, black and green widely striped; gear, green.

Trimmings—Hand buffed leather, two drop backs, spring cushions, front seat turns up to make easy access to back seat, plated rail on dash.



PNEUMATIC TIRE RUNABOUT, THE VERY BEST.